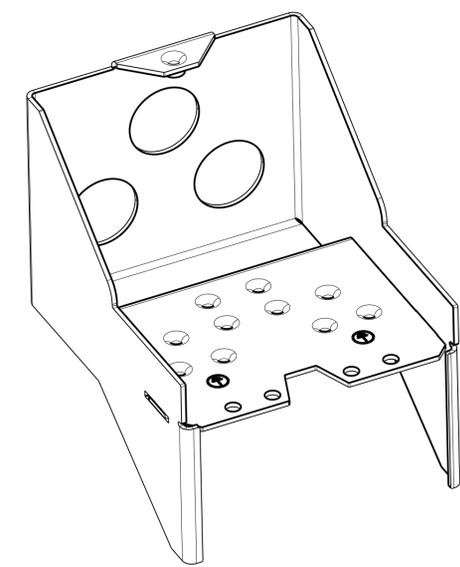
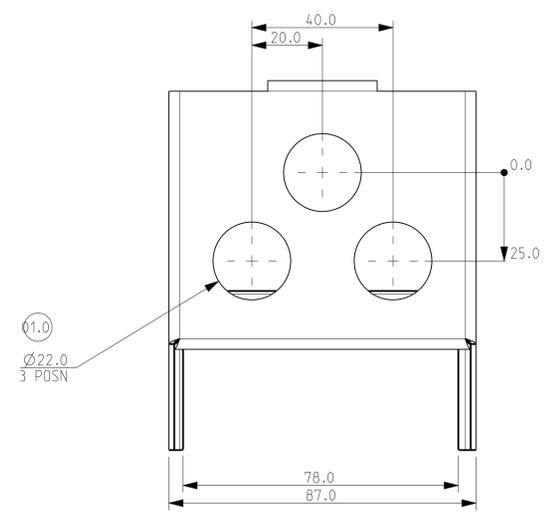
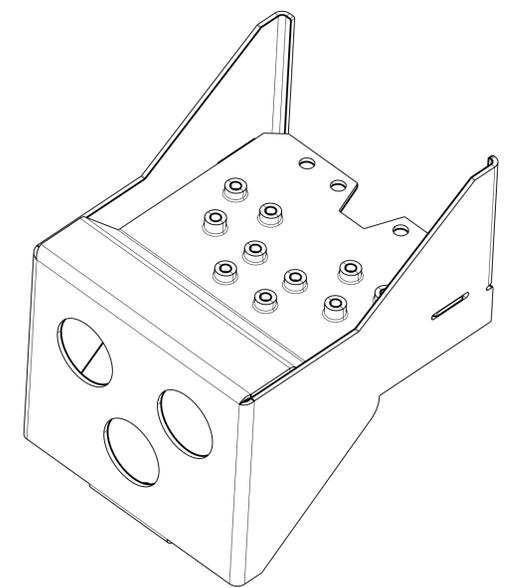
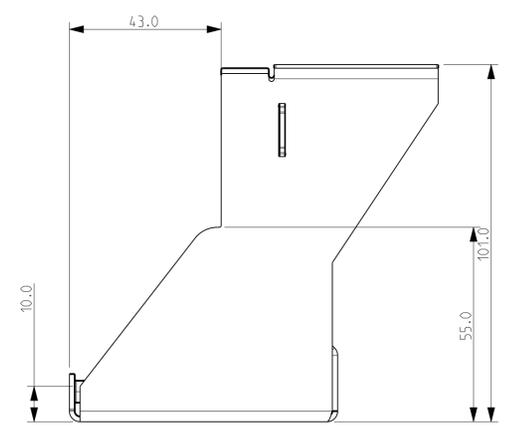
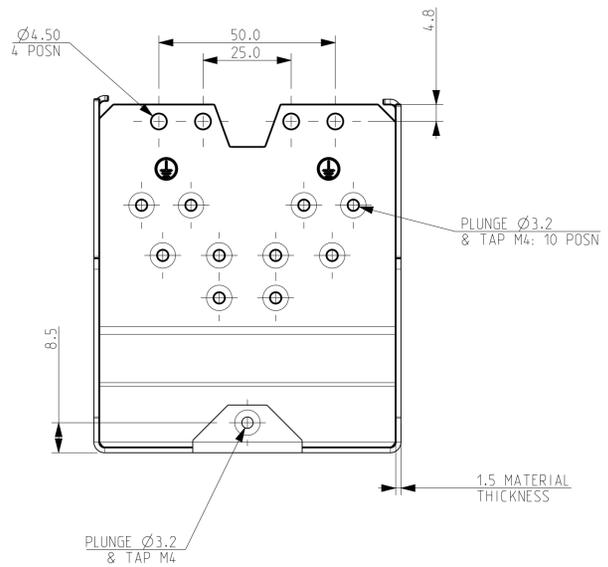


ISSUE	DATE	CHANGE	DOCUMENTS	INITIALS
00.2	03-12-12	Initial release.	-	PB
00.3	23-01-13	Mods after assembly problems	-	PB
00.4	14-11-13	Plunges Ø3.2 positions changed	-	PB
00.5	08-06-15	7022-0044 reference added in note 2.0 and note 6.0 included.	-	KTM
01.0	14-01-16	Diameter was Ø4.0mm	TBA	CHUN



NOTES:-

This drawing is to be read in conjunction with the 3D CAD file 6500-0098

- 1.0 MATERIAL:  
LOW CARBON STEEL: GRADE DC01 TO BS EN 10130
- 2.0 FINISH:  
REFER LATEST 7022-0044 CT STANDARD FOR ZINC ELECTROPLATING AND CORROSION RESISTANCE REQUIREMENTS.
- 3.0 PRECEDENCE DIMENSIONAL CONTROL:  
DIMENSIONS AND DATUMS GIVEN HERE ARE FOR INSPECTION PURPOSES ONLY. DRAWING MUST BE READ IN CONJUNCTION WITH PRO/ENGINEER FILE:- 6500-0098\_BODY\_CBL-BRKT-METAL OR APPROVED ALTERNATIVE 3D FORMAT.
- 4.0 NO SHARP EDGES OR BURRS PERMISSIBLE.
- 5.0 PARTS TO BE SUPPLIED CLEAN AND FREE FROM ANY FOREIGN OBJECTS.
- 6.0 PART/TOOLING QUALIFICATION  
REFER LATEST 7022-0025 CT TERMS AND CONDITIONS FOR METAL COMPONENTS.

Control Techniques specification on Environmental & Human Health Requirements, 7022-0071 applies.			
PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED			
MODEL ISSUE: 01.8+			
DIMS IN mm U.O.S.	DO NOT SCALE	CONTROL TECHNIQUES LTD., THE GRO., NEW TOWN, UK. SY16 3BE	
ORIGINAL DIM	PB	TITLE: Body, Gland Box, Frame 3	
03-12-2012		SCALE: 1:1	SHT No: 1 of 1 SHTS
See Notes		SHT SIZE: A1	VERSION: 5+
PART No: 6500-0098-01			